

Nano/Bio-materialien 2. Synthese von Nanopartikeln

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Atoms→Clusters→Nanoparticles

- Atoms
 - of one isotope are all identical,
 - are preserved in all chemical reactions,
 - belong to a limited set.
- Clusters (containing less than ≈500 atoms)
 - resemble large molecules,
 - often have characteristic, uniform structures,
 - are known to form from many atoms and molecules.
- Nanoparticles
 - resemble colloids and polymers,
 - have a certain polydispersity,
 - come in very many different shapes and compositions.

Nanoparticles are useful due to their availability, acceptable cost and stability: useful building blocks for materials.

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Some almost ideal nanoparticles...











Au

...and some less ideal nanoparticles.



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Typical features of technical nanoparticles (e.g., ZrO₂):

- Size distribution,
- shape distribution,
- agglomeration.















0.1 µm

Dissociation vs. association



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Particles can be formed either

- top-down or
- bottom-up.

Top-down: Grind long enough!

- Mechanical disintegration,
- Radiation-assisted disintegration,
- Chemical disintegration (etching).

Bottom-up: Stop fast enough!

- Precipitation from solutions,
- Condensation of gas phases,
- Decomposition of solvated species,
- Decomposition of vapors.





Top-down processes

Top-down: Concentrate energy sufficiently

Energy has to be introduced at sufficiently small scales, e.g. through

- Milling spheres (powder milling),
- Laser beams (laser ablation),
- Electron beams (electron beam patterning),
- Acoustic waves (ultrasonic processing).



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Bottom-up processes



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Bottom-up: Limit growth

Growth has to be stopped after nanoparticles have formed, for example using

- Surfactants,
- Reduction of concentration,
- Temperature change,
- Removal from reactive region,
- Emulsion droplets,
- Templates.



Inert gas condensation



Self-assembly droplets



Vapor phase expansion



Languimuir Blodgett film





Sono-chemical Sol-gel processing deposition

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Solution-based particle synthesis

Supersaturation can originate from

- precipitation after ion reaction,
- precipitation after pH change,
- hydrolysis (sol-gel processes),
- electrochemical action,
- reduction, e.g. by alcohols, hydrides, P,
- oxidation, e.g. by H_2O_2 ,
- thermal decomposition ("solvothermal").

Surfactants that stabilize the particles include

- alkylsulfonates and alkylamines (ionic surfactants),
- Triton, Tween and alike (anionic surfactants),
- thiols and phosphines,
- diblock copolymers and polyelectrolytes.





Rules of attraction

Why do particles agglomerate?

$$\Delta W = W_{ass} - W_{disp} = -n(A - B)^2$$



Israelachvilii: Intermolecular & Surface Forces. Academic Press 1992

A ...Interaction due to component A $[J^{1/2}]$ W_{AA} ...Free energy change due to A-A interaction [J]n ...Number of bonds [-]

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Rules of attraction

Why do particles agglomerate?

$$\Delta W = W_{ass} - W_{disp} = -n(A - B)^2$$

Many interactions follow multiplicative rules. Most important example: **van der Waals** Exceptions include

- Coulomb forces,
- Hydrogen bonds.
- → free particles (atoms, molecules, nanoparticles) will often form aggregates even in multicomponent mixtures.



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Nucleation



Heterogeneous nucleation: small particles grow. Homogeneous nucleation: small particles "pop up". How?

The driving force is supersaturation S:

 $S = \frac{a}{a^*} \approx \frac{c}{c^*}$ Now keep in mind entropy and see what changes when a cluster forms.

$$\Delta G_A = A \gamma_{Cl} \propto R^2$$

$$\Delta G_V = -V C_c R_g T \ln(S) \propto R^3$$

$$\frac{\partial \Delta G}{\partial R}\Big|_{R_{crit}} = 0 \Longrightarrow R_{crit} = \frac{4\gamma_{cl}}{R_g T C_c \ln(S)}$$

а	Activity	[mol/m ³]
Α	Cluster surface area	[m ²]
С	Concentration	[mol/m ³]
<i>C</i> _{<i>c</i>}	Cluster molar density	[mol/m ³]
R	Particle radius	[m]
R _g	Gas constant	[J/K mol]
Τ	Temperature	[K]
V	Cluster volume	[m ³]
ΔG	Free energy change	[J]
<i>Υ</i> _c ,	Cluster surface energy	[J/m ²]
S	Supersaturation	[-]

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ΔG

LaMer's model of distribution



LaMer and Dinegar, JACS 1950, 72, 4847initial burst forms nuclei, exclusive growth follows. C_R→0 CONCENTRATION CRANO SOLUBILITY, C. I п π TIME ----

The experimentalists *did* find monodispersed particles even in batch reactors, however!

LaMer suggested (in 1950):

- \rightarrow Narrow distribution.

Nanoparticle stability and agglomeration



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Nanoparticles often agglomerate:



Gold nanoparticles, 6 nm core, sterically stabilized (Philip Born, INM)



FIG. 1. TEM image of typical gold colloid aggregate. This cluster contains 4739 gold particles.

Gold nanoparticles, 14.5 nm core, charge-stabilized (Weitz/Oliveira, Exxon)

Particle stabilization



How can we make stable nanoparticle suspensions?

Ouse the exceptions from the rule: non-attractive interactions. "Coulombic/electrostatic" stabilization.

• Make sure it costs lot of entropy for the particles to aggregate: "steric/entropic" stabilization.

C) Try to make agglomeration very slow: "metastable" suspension.

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Electrostatic stabilization





Spherical gold crystals, 60 nm diameter, at an ionic strength of 1 mmol/L.

Example:

60-nm gold nanocrystals with

- diameters on the order of Debye lengths,
- about 10 times stronger van der Waals interaction than polymers,
- large surfaces.

DLVO theory describes their stability.

Steric stabilization



Adsorbed polymers cause strong, long-ranged repulsion.

The origin of the repulsion is entropy: exclusion limits the possible configurations of the chains.

Ostwald ripening



A common problem beyond agglomeration is ripening:



Ag NPs, stabilized using oleic acid/oleyl amine, by Karsten Moh (INM)

Facts to keep in mind



Nanoparticles

- are smaller than 100 nm in all dimensions,
- can be formed by dissociation or association processes (how? why?),
- are often polydispersed, but narrow size distributions can be obtained e.g. through LaMer's mechanism,
- generally attract each other (why?), which limits stability,
- have to be stabilized to be conveniently used (how?).